

### Guidelines for authors

1. Each paper published in *Technologia i Automatyizacja Montażu – Technology and Assembly Automation (TiAM)* should be an original work, have a scientific-technical character, and be compatible with a journal issue. The paper should be written in English.
2. A submitted paper cannot be published anywhere else. The declaration of originality of the paper should be attached to the article, as a protection from a “ghostwriting” and a “guest authorship”.
3. By submitting their works, authors accept procedures used by the editorial office. The authors also agree for editorial changes, which will not change the meaning of their articles.
4. The article should not exceed 5-6 pages including figures, tables, and references. The text should be prepared in a form of an A4 format (Times New Roman or Arial, 12 point font, 12 point space, and 2,5 cm margins). The text should not be formatted. The papers should be submitted as Word file and should be send by an e-mail or by a post on a CD. The declaration should be send together with the articles (as a scanned document if it is sent by an e-mail, or as an original document – if it is sent by a post).
5. The title should not exceed 10 words and should reflect significant elements of a novelty and paper contents.
6. The layout of the original scientific-technical articles presented by authors should contain: an introduction, methods (of researches, analysis, and sources), results, discussions, conclusions, and a bibliography.
7. Figures sent to the editorial office should be in an electronic form and have a resolution of 300 dpi, be saved in .tif, .jpg, or .cdr format. All figures should be the property of authors.
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9. Bibliography should be listed in the order of cited works, with use of Arabic numerals, and square brackets. In case of websites, the address and the access date should be given. A number of auto citations should be limited to necessary citations only.
10. The abstract of the paper should have 200 – 250 words. An abstract should consist information from introduction, methods, results, discussions, and conclusions.
11. Max. 3 – 6 keywords should be written under the abstract. Be careful not to repeat words from the title of the paper.
12. A source of financing should be written at the end of the paper.
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